



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D3620-1
Job Sheet 186116



Part No: D3620-1

Job Qty: 4 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: High

Job Created: 11/12/18

Job Tracking No:

Due Date: 11/12/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV A IPP A 07.08.09 new issue EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/12/18	11/12/18	0.00	0.00	Start Up Machining-2		Fixed 18-11-12
100	Hardinge	4 pcs	11/12/18	11/12/18	0.00	1.09	Hardinge		NOV 12 2018
110	QC	4 pcs	11/12/18	11/12/18	0.00	0.00	QC2 Machining-2		NOV 12 2018
120	QC	4 pcs	11/12/18	11/12/18	0.00	0.00	QC8 Machining-2	DAS 69	NOV 12 2018
130	Packaging	4 pcs	11/12/18	11/12/18	0.00	0.00	Packaging3-1	9-89	NOV 12 2018
140	QC21-SA	4 Ea	11/12/18	11/12/18	0.00	0.00	QC21	DAS 21 9-89	NOV 12 2018

Part Op Descriptions: 100 - Machine as per folio FA703 Deburr and tumble

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.625	303 Round Bar 0.625"	.7400 ft (.185 ea)	90-Start up Operation	S108976

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.625	1	27	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S126884



Part: D3620-1

Job No: 186116

Serial No/Batch: S126884

Revision:

Inspector:

Exp Date:

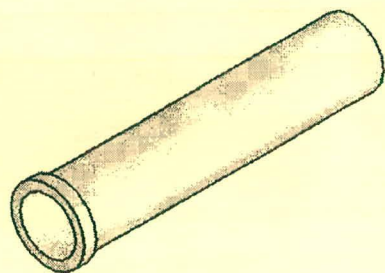
Instructions: Various STC's

Date: 11/12/18

Plex 11/12/18 9:45 AM dart.leroux.jason

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MAY 1 1964

CAC
98
234



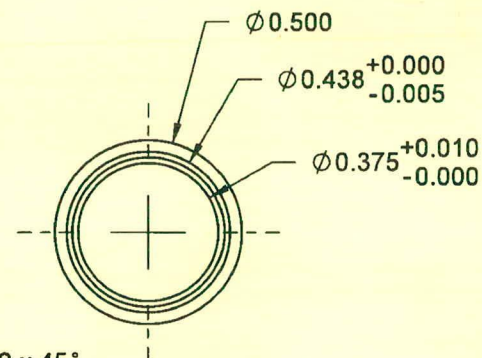
0.080
(REF)

R0.02

1.995^{+0.000}
-0.010

2.075

CHAMFER 0.02 x 45°
(ALL AROUND INSIDE)



Ø0.500

Ø0.438^{+0.000}
-0.005

Ø0.375^{+0.010}
-0.000

D3620-1 BUSHING

RELEASED
07.08.07

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND TUBING
(REF DART SPEC M304TR) OR
AISI 303 STAINLESS STEEL ROUND BAR
(REF DART SPEC M303R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3620-1" USING FINE POINT
PERMANENT INK MARKER
- 7) WEIGHT: 0.03 lbs

A	NEW ISSUE	CB	07.07.19
REV.	DESCRIPTION	BY	DATE
DESIGN	C.B.	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	C.B.		
CHECKED	CE	DRAWING NO.	REV. A
MFG. APPR.	E	D3620	SHEET 1 OF 1
APPROVED	#	TITLE	SCALE
DE APPR.	#	BUSHING	2:1
DATE	07.07.19	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

